

PRICE LIST FOR NADCAP ACCREDITED FPI

Tank size: 1400 X 500 X 1400

All dimensions are in MM

NO OF COMPONENTS THAT CAN BE PLACED PER BATCH

LENGTH	Diameter Range						
	25-40	40-60	60-80	80-100	100-120	120-140	140-160
25-30.	207	158	125	93	77	65	56
30-35	199	152	121	90	75	63	54
35-40	192	147	116	87	72	61	52
40-45	185	142	112	84	70	59	50
45-50	179	137	109	81	67	57	49
50-55	173	133	105	79	65	55	47
55-60	168	129	102	76	63	54	46
60-65	163	125	99	74	62	52	44
65-70	158	121	96	72	60	50	43
70-75	154	118	93	70	58	49	42
75-80	149	114	91	68	57	48	41
80-85	145	111	88	66	55	47	40
85-90	141	108	86	65	54	45	39
90-95	138	106	84	63	52	44	38
95-100	134	103	82	61	51	43	37

UNIT COST TABLE (INR)

LENGTH	Diameter Range						
	25-40	40-60	60-80	80-100	100-120	120-140	140-160
25-30.	45	59	74	99	120	142	165
30-35	47	61	76	103	123	146	171
35-40	48	63	80	106	128	151	177
40-45	50	65	83	110	132	156	184
45-50	52	68	85	114	138	162	188
50-55	54	70	88	117	142	168	196
55-60	55	72	91	121	146	171	200
60-65	57	74	93	125	149	177	209
65-70	59	76	96	128	154	184	214
70-75	60	78	99	132	159	188	219
75-80	62	81	102	136	162	192	225
80-85	64	83	105	140	168	196	230
85-90	66	86	107	142	171	205	236
90-95	67	87	110	146	177	209	242
95-100	69	90	113	151	181	214	249

Technical & Commercial Terms:

- Above prices are basic indicative prices. It may vary on basis of batch quantity, packing etc.
- The Prices quoted are same for both Method A, Water-washable and Method-D, Post Emulsified.
- Our minimum batch quantity for different diameter range is : Dia 10-40: 200 nos., Dia 40-80: 100 nos.,Dia 80-160: 50 nos.
- Taxes & Duties will be extra as applicable.
- We also offer FPI as per Method 'C'- Solvent Removable. The prices are not indicated herewith, but can be furnished as & when asked.

Process Characteristics:

- Fluorescent penetrant Inspection services are offered for inspection of machined, fabricated and welded aerospace components and assemblies as per ASTM E1417.
- All penetrant materials used are from the qualified product listing as per AMS 2644.
- The penetrant testing available are Type 1, Method A, Water-washable and Type 1,Method-D, Post Emulsified. The prices quoted are for Metod A,water washable.
- FPI systems are maintained strictly as per the quality control frequencies required by ASTM E1417 and the specifications of the most of the aerospace engine primes.
- The technique sheets are prepared and approved by certified NAS410 level III.
- The FPI systems are having NADCAP accreditation.
- Our esteemed customer list includes Engine primes like Honeywell, Snecma, HAL, MOOG, Eaton, GE, Rafael, Aircelle.