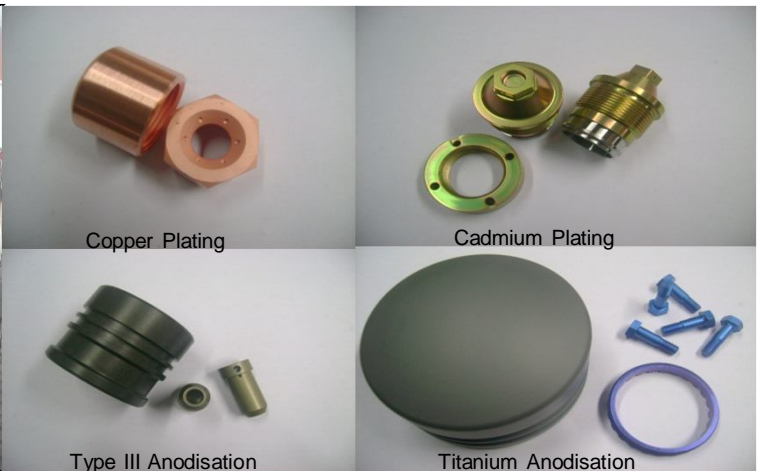


## SURFACE TREATMENT



PROCESS	SPECIFICATION	TANK SIZE (mm)	CUSTOMER APPROVED	NADCAP ACCREDITED
<b>ANODISATION</b>				
Chromic Acid	MIL-A-8625 Type I	750 X 750 X 750	DRDL, Boeing, Honeywell	YES
Sulfuric Acid	MIL-A-8625 Type II	750 X 750 X 750	DRDL, Avio, Honeywell, HAL Nashik	YES
Hard	MIL-A-8625 Type III	450 X 450 X 450	DRDL, Honeywell, HAL Nashik	YES
Ti-Color	GOST 9.302	750 X 750 X 750	DRDL	-
Ti-Pulse	GOST 9.302	450 X 450 X 450	DRDL	-
<b>CHEMICAL CONVERSION</b>	MIL-C-5541, AMS 2485, MIL-C-5541, MIL-DTL-5541	750 X 750 X 750	DRDL, AVIO, Honeywell	YES
<b>PASSIVATION</b>	AMS QQ-P-35 & ASTM 967 A, AMS-2700	450 X 450 X 450	DRDL, Moog, Avio, Honeywell, HAL Nashik	YES
<b>PLATING</b>				
Cadmium	AMS QQ-P-416, ASTM B766, IS 1572 & IS 9839	450 X 450 X 450	MOOG, EATON	YES
Nickel	GOST 9.302	450 X 450 X 450	DRDL	-
Electroless Nickel	GOST 9.302	450 X 450 X 450	DRDL	YES
Nickel-Cadmium	GOST 9.302	450 X 450 X 450	DRDL	-
Chrome	GOST 9.302, AMS 2406, AMS 2460	450 X 450 X 450	DRDL, GE, Boeing	YES
Hard Chrome	GOST 9.302	450 X 450 X 450	DRDL	YES
Zinc	GOST 9.302	450 X 450 X 450	DRDL	-
Copper	GOST 9.302	450 X 450 X 450	DRDL	-

PROCESS	SPECIFICATION	TANK SIZE (mm)	CUSTOMER APPROVED	NADCAP ACCREDITED
PHOSPHATISATION				
Zn	GOST 9.302	450 X 450 X 450	DRDL	-
Mn	AMS 2481	450 X 450 X 450	(EATON)	-